



EcoRolls

Quotation-checklist

Following documents and information should be available before preparing a quotation for EcoRolls:

- as much as possible -

Manufacturer of the mill: _____ Year of construction: _____

1-strand, 2-strand or 4-strand mill

Slit: 1- 2- 3- 4- 5-fold

How many stands – which arrangement – which size? (Please submit the mill lay-out) _____

How many mill lines: _____ all same or different? (If they are different, please hand the information for all of them)

Are the rolls horizontally or vertically arranged? _____

Is there a minimum distance of the first pass from the barrel face? _____

Possible max. OD of the labyrinth ring: _____

Seal drawing – special requirements? _____

Rolling speed: _____ Torque on roll shafts (Measurement protocols): _____

Rolling stock – kind of material and temperature: _____

Cooling: The volume of water is uniform or varying? Water quality (pH value): _____

The water is clear, free of dirt particles and suspended substances: yes no Water volume / frame: _____ m³/h

Pressure (pump): _____ bar Pressure (nozzle outlet): _____ bar Temperature _____ °C

Number of EcoRolls to be offered: _____

Miscellaneous: _____

If possible, send all the drawings as well

- Assembly drawing showing the chock and the stationary labyrinth ring
- Roll drawings indicating maximum and minimum dimensions
- Seal drawing – special requirements?
- Position of the passes and their distance
- Pass drawing(s)
- Labyrinth ring drawings – operating side / drive side
- Cooling tubes and their mounting (distance from roller)

➔ Please send online requests to:
info@schaaf-gmbh.com

Electronic transmission of the documents:

Please use file formats .DWG, .DXF or .PDF for the drawings

www.schaaf-gmbh.com

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SCHAAF has been developing and manufacturing high-pressure hydraulic tools since 1954.

