



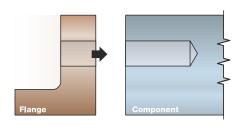
ExpaBolt (Assembly)

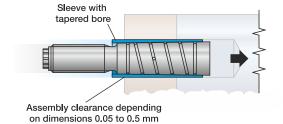
Expa = Expansion = 100 % positive locking into the flange bore

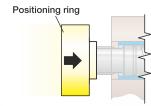
= High pressure hydraulic system with high pressure pump and high pressure hose

- = Pressure relief to tank
- = Forces = Motion

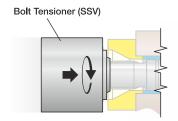
1. Install bolt and attach positioning ring

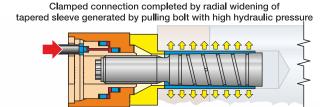


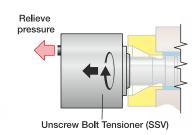




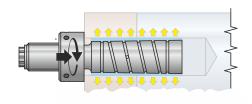
2. Screw on Bolt Tensioner (SSV) and complete clamped connection





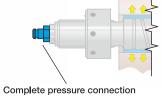


3. Attach protection cap

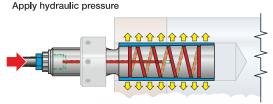


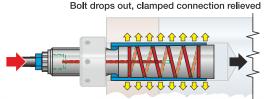
(Disassembly)

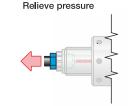




4. Relieve clamped connection

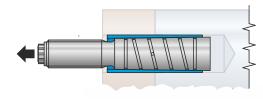




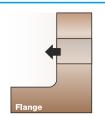


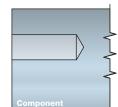
PG25.zusatz.e_0121_cdr_cn . Errors excepted. Data will change as developments occur. Only the latest state of the art design is decisive. Copyright as per standard ISO 16016.

5. Disassemble ExpaBolt



Screw off nut and remove bolt with sleeve







Animated form is available at www.schaaf-gmbh.com or on SCHAAF interactive CD.

